SIEMENS

7865



Compact Universal Controllers

RWF40...

The RWF40... is a universal digital boiler temperature / pressure controller with functions designed specifically for the control of heat generating plant.

The RWF40... and this Data Sheet are intended for use by OEMs which integrate the controller in their products!

Mechanical design

The controller is supplied complete with housing for flush panel mounting. The RWF40... is matched to the controlled variable and the required setpoint range by making parameter settings. The control parameters can be set and optimized while the burner is running. All settings are made with 4 buttons located on the unit front and are directly displayed.

LEDs on the front indicate the following operating states:

- Control ON / OFF
- Positioning pulses OPEN or CLOSED for driving the burner's air damper when using modulating burner control, or stage I / stage II when using 2-stage burner control
- «2-stage» operating mode
- Position of the configurable contact «K6»
- Manual control ON / OFF

During operation, the digital display above the LEDs shows the setpoint (green), the actual value (red) and - when making parameter settings - the relevant parameters.



To avoid injury to persons, damage to property or the environment, the following warning notes must be observed!

Do not open, interfere with or modify the controller!

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff
- When selecting the cables, when making the installation and the electrical connections, observe the regulations of VDE 0100 «Erection of power installations with rated voltages below AC 1000 V» and the relevant national regulations
- Provide double-pole isolation of the controller from the mains supply if there is a risk of touching live parts while work is carried out
- Each time work has been carried out (mounting, installation, service work, etc.), check to ensure that wiring is in an orderly state
- Fall or shock can adversely affect the safety functions. Such units must not be put into operation, even if they do not exhibit any damage

Mounting notes

Ensure that the relevant national safety regulations are complied with

Installation notes

Please observe the notes given in the user documentation B7865

Standards and certificates



Conformity to EEC directives

- Electromagnetic compatibility EMC (immunity) 2004/108/EC
- Electromagnetic compatibility EMC NAMUR recommendation
- Low-voltage directive to DIN EN 60730-1

NE21, EN 50081 part 1 and EN 50082 part 2













ISO 14001: 2004 Cert. 38233

Service notes

- For service purposes, the controller can be removed from its housing with no need for tools
- The electrical connections are made via the screw terminals located at the rear of the housing

Disposal notes



The unit contains electrical and electronic components and must not be disposed of together with household waste.

Local and currently valid legislation must be observed.

Controller with RWF40.000A97

- 3-position output
- housing
- fixing material and seal

Controller with

RWF40.001A97

- 3-position output
- analog output
- housing
- fixing material and seal

Controller with

RWF40.002B97

- 3-position output
- analog output
- RS-485 port
- housing
- fixing material and seal

Packaging variants (20 pieces, without documentation)

RWF40.010A97 RWF40.011A97

RWF40.012B97

Accessories



Adapter frame for replacing the RWF32...

ARG40



Bracket

ARG41

For mounting the RWF40... on 35 mm DIN rails to DIN 46277



Dummy cover

AVA10.200/109

For covering a panel cutout for the RWF40...



Demo case

KF8892

For demonstrating the functions of the RWF40... controller

Technical data

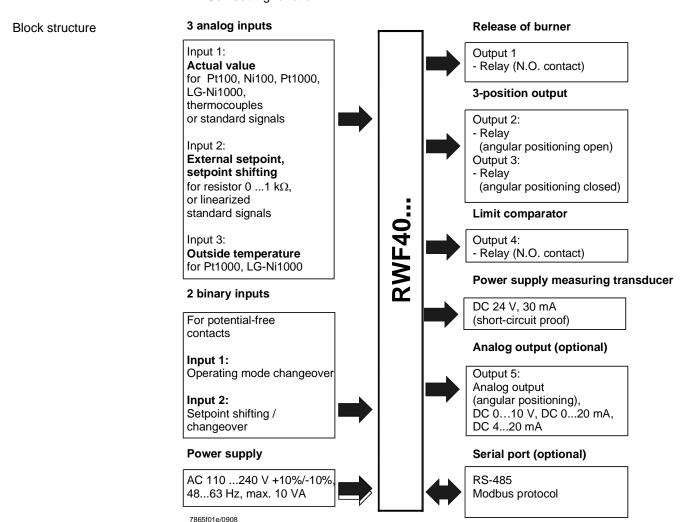
General unit data	Mains voltage	AC 110240 V +10% / -10%
	Mains frequency	4863 Hz
	Safety class	II to DIN 0631
	Mounting position	Optional
	Terminals for	2 x 1.5 mm ² or 1 x 2.5 mm ²
	Power consumption	Max. 10 VA
	Safety extra low-voltage	DC 24 V
	Perm. contact rating of the control outpute (relays «K1K3»)	ts
	- Up to 2 x 10⁵ switching cycles	2 A / AC 24240 V
	- Up to 10 ⁷ switching cycles	0.1 A / AC 24240 V
	Weight complete with housing	Approx. 760 g
	Recommended actuator running time	1560 s
	Degree of protection of housing	
	- Front	IP65, EN 60529
	Base	IP20, EN 60529
	<u>Immunity</u>	Industry, to DIN EN 61326-1
	Emitted interference	Class B (small businesses, households)
		to DIN EN 61326-1
Environmental	Storage	
conditions	Temperature range	-20+60°C
	Humidity	<75% r.h.
	Transport	
	Temperature range	-40+70°C
	Humidity	<75% r.h.
	Operation	
	Temperature range	-20+50°C
	Humidity	<75% r.h.



Condensation, formation of ice and ingress of water are not permitted!

The RWF40... provides the following functions:

- One **digital PID controller** with a 3-position or analog output (optional) of calculated angular positioning
- To control 2-stage burners, the RWF40... can be switched over to provide 2position control
- Automatic thermostat (or pressurestat) function in low-fire operation
- One shift controller for weather-dependent setpoint shifting
- One minimum limiter and one maximum limiter for the boiler temperature or the boiler pressure
- One limit thermostat to DIN EN 14597 (output 1)
- One potential-free configurable contact
- Manual operating mode
- Communication via serial port (option)
- Self-setting function



Function of the controller when used for burner control

Low-fire operation

In low-fire operation, the RWF40... operates like a control thermostat or pressurestat. This means that it operates as a 2-position controller maintaining the required setpoint by switching the burner on and off. The switching differential for 2-position operation can be adjusted within a wide range. If the demand for heat increases, the controller switches to higher load operation only when an adjustable limit is exceeded. This function is aimed at optimizing the burner's switching ratio.

Nominal load operation, 2-stage control

In that case, the RWF40... operates as a 2-position controller with adjustable switching thresholds. Using the relays of the 3-position output, the RWF40... drives the actuator to the 1^{st} and 2^{nd} output stage. In this operating mode, the optional analog output switches between the minimum signal for the 1^{st} stage and the maximum output signal for the 2^{nd} stage.

Nominal load operation, modulating control

In that case, the RWF40... operates as a PID / PI controller with a 3-position output without position feedback signals or, optionally, with a modulating output. By making use of its self-setting facility, the RWF40... is able to determine the PID / PI control parameters, or the parameters can be set manually.

Binary input 1 (changeover of operating mode) Using a potential-free contact, the RWF40... can be switched from the modulating mode to 2-stage operation.

Binary input 2 (setpoint shifting or setpoint changeover)

In the case «setpoint shifting» is configured, the current setpoint is shifted by an adjustable amount. Configuration of «setpoint changeover» provides changeover between 2 setpoints adjusted on the RWF40... If analog input 2 is configured for an «external setpoint», changeover is provided between the setpoint adjusted on the RWF40... and an external setpoint.

Limit comparator

Potential-free contact «K6» can be assigned a number of functions. Example: Limit value supervision

Operation

4 buttons on the unit front are used to operate and program the RWF40... During operation and programming, the 7-segment displays show the parameter values and parameter names.

Weather-dependent setpoint shifting

The controller's standard configuration ex works is such that when connecting a QAC22... outside sensor, automatic changeover to weather-dependent setpoint shifting takes place.



The signal delivered by the QAC2... outside sensor must not be fed parallel to several RWF40...!

Analog input 1 (actual value sensor)

To acquire the actual value, a number of sensors can be connected to the RWF40...

		Measurement range
2-or 3-wire resistance	Pt100 / IEC 751	-200+850°C (-328+1562°F)
sensors	Pt1000 / IEC 751	-200+850°C (-328+1562°F)
	Ni100 / DIN 43760	-60+230°C (-76+482°F)
	Ni1000 / DIN 43760	-60+230°C (-76+482°F)
	LG-Ni1000	-50+160°C (-58+320°F)
Thermocouples	NiCr-Ni / type «K»	-200+1372°C (-328+2502°F)
	Cu-Cu-Ni / type «T»	-200+400°C (-328+752°F)
	NiCroSil-NiSil / type «N»	-100+1300°C (-148+2372°F)
	FeCuNi / type «J»	-200+1000°C (-328+1832°F)
	Pt-RhPt / type «S»	01768°C (-323214°F)
	Pt-RhPt / type «R»	01768°C (-323214°F)
	Pt-RhPt / type «B»	01820°C (323308°F)
Linearized standard	020 mA	scalable -1999+9999
signals	420 mA	scalable -1999+9999
	DC 010 V	scalable -1999+9999
	DC 01 V	scalable -1999+9999

The power provided for the measuring transducers is DC 24 V / 30 mA.

Analog input 2 (external setpoint shift or external setpoint)

Feeding a signal to analog input 2, the controller's setpoint can be influenced. The influence can be scaled.

The input can be used as a feedback input of actuator position alternatively, and this feedback of position can be readout via RS485 interface (only RWF40.0x2B97)

The following signals can be used:

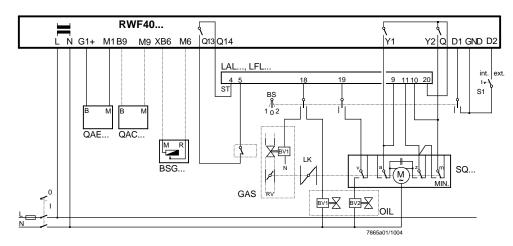
- Input signals DC 0...1 V, DC 0...10 V, 0...20 mA, 4...20 mA
- $1 k\Omega$ potentiometer in a 2-wire circuit

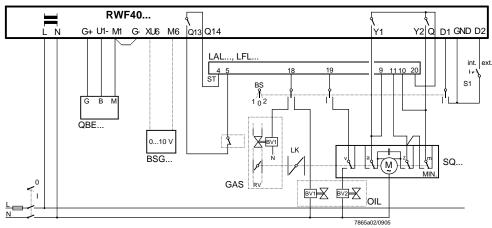
For temperature and pressure control on a dual-fuel burner.

Burner control and supervision are provided by burner control type LAL... or LFL...

Note

DC 24 V at terminals «G+» and «G-» is used for powering the QBE... pressure sensor!





Legend

a End switch for air damper position OPEN

BS Operation selector 1 = firing on gas

(modulating burner control)

2 = firing on oil

(2-stage burner control)

BV... Fuel valve

BSG... Remote setpoint adjuster (active when

«S1» is closed)

L... Burner controlLK Burner's air damper

m (MIN) Auxiliary switch for controlling low-fire

operation

QAC... Outside sensor for weather-dependent

setpoint shifting

QAE... Immersion temperature sensor

QBE... Pressure sensor

RV Gas control damper

S1 Internal / external setpoint switch (E)
SQ... Actuator of burner's air damper and gas

SQ... Actuator of burner's air damper and gas

control damper

ST Connections for burner control's start

control loop

Auxiliary switch for the release of the

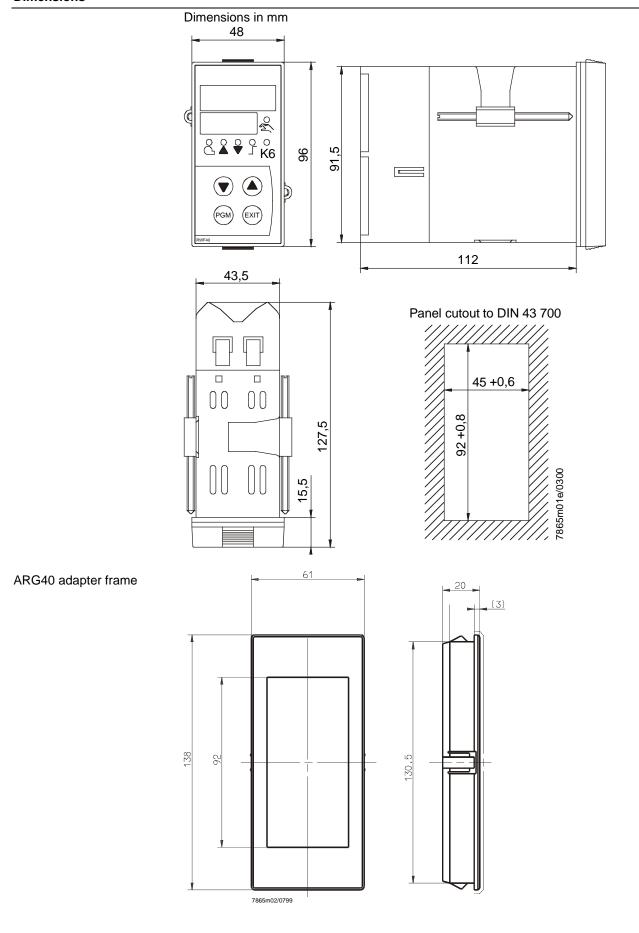
2nd fuel valve depending on the air damper

position

z

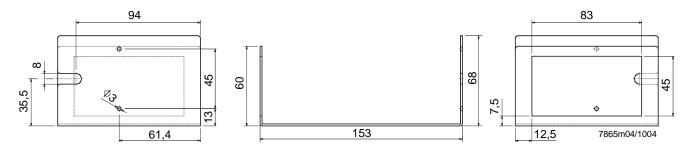
End switch for the fully CLOSED

position of the air damper



Dimensions in mm

ARG41



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