



## Burner controls

## LME39...

Burner controls for the supervision of 1- or 2-stage gas or gas / oil burners of small to medium capacity, with or without fan in intermittent operation.

The LME39... and this Data Sheet are intended for use by OEMs which integrate the burner controls in their products.

### Use, features

|          |  |
|----------|--|
| Use      | <p>LME39... are used for the startup and supervision of 1- or 2-stage gas or gas / oil burners in intermittent operation. The flame is supervised by an ionization probe or flame detector type QRA... with ancillary unit AGQ3...A27 for gas / oil forced draft burners.</p> <ul style="list-style-type: none"><li>- For gas burners with or without fan to EN 298: 2003</li><li>- For forced draft gas burners to EN 676</li></ul>   |
| Features | <ul style="list-style-type: none"><li>- Undervoltage detection</li><li>- Air pressure supervision with function check of the air pressure switch during startup and operation</li><li>- Electrical remote reset facility</li><li>- Multicolor indication of fault status and operational status messages</li><li>- Limitation of the number of repetitions</li><li>- Accurate program sequences thanks to digital signal handling</li><li>- Controlled intermittent operation after 24 hours of continuous operation</li><li>- BCI</li></ul> |

## Supplementary documentation

| ASN       | Title  | Documentation no. | Type of document                        |
|-----------|--|-------------------|---|
| ACS410    | PC software                                      | CC1J7352          | Installation and Operating Instructions |
| AGK11.6   | Connection accessories for small burner controls | CC1N7201          | Data Sheet                              |
| AZL21...  | Display and operating units                      | CC1N7542          | Data Sheet                              |
| AZL23...  | Display and operating units                      | CC1N7542          | Data Sheet                              |
| LDU11...  | Valve proving system                             | CC1N7696          | Data Sheet                              |
| LME...    | Burner control                                   | CC1Q7101          | Range Overview                          |
| LME39...  | Burner control                                   | CC1P7106          | Basic Documentation                     |
| OCI400... | Optical interface to the PC                      | CC1N7614          | Data Sheet                              |
| OCI410... | BC interface                                     | CC1N7615          | Data Sheet                              |
| QRA2...   | Flame detector                                   | CC1N7712          | Data Sheet                              |
| QRA4.U    | Flame detector                                   | CC1N7711          | Data Sheet                              |
| QRA10...  | Flame detector                                   | CC1N7712          | Data Sheet                              |
| SQN3...   | Actuators  | CC1N7808          | Data Sheet                              |
| SQN4...   | Actuators  | CC1N7808          | Data Sheet                              |
| SQN7...   | Actuators  | CC1N7804          | Data Sheet                              |
| SQN9...   | Actuators  | CC1N7806          | Data Sheet                              |

## Note



### Warning!

All safety, warning and technical notes given in the Basic Documentation of the LME39 (P7106) also apply to this document!

## Standards and certificates



Conformity to EEC directives

- Electromagnetic compatibility EMC (immunity)
- Directive for gas-fired appliances
- Low-voltage directive
- Directive for pressure devices

2004/108/EC  
2009/142/EC  
2006/95/EC  
97/23/EC



ISO 9001: 2008  
Cert. 00739



ISO 14001: 2004  
Cert. 38233



### Identification code to EN 230 / EN 298

LME39.100... **F T C L B N**

LME39.400... **A B C L B N**

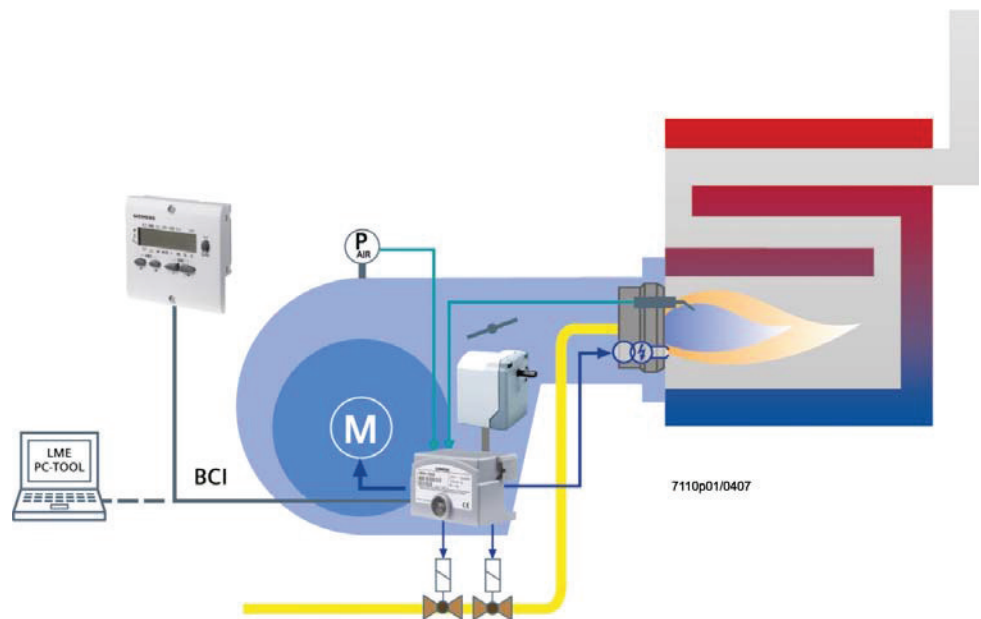
## Life cycle

Burner controls have a designed lifetime\* of 250,000 burner startup cycles which, under normal operating conditions in heating mode, correspond to approx. 10 years of usage (starting from the production date given on the type field). This lifetime is based on the endurance tests specified in standard EN 230/EN 298 and the table containing the relevant test documentation as published by the European Association of Component Manufacturers (Afecor) ([www.afecor.org](http://www.afecor.org)).

The designed lifetime is based on use of the burner controls according to the manufacturer's Data Sheet and Basic Documentation. After reaching the designed lifetime in terms of the number of burner startup cycles, or the respective time of usage, the burner control is to be replaced by authorized personnel.

\* The designed lifetime is not the warranty time specified in the Terms of Delivery

## System overview



Example: Modulating gas burner

The diagram shows the full scope of functions of the LME39... system. The actual functions are to be determined based on the respective execution / configuration!

**Type summary** (other types on request)

The type reference given below applies to the LME39... without plug-in base and without flame detector. For ordering information on plug-in bases and other accessories, see *Ordering*.

| Type               |             | Times in seconds |                  |                               |                           |                            |                              |                           |                          |                           |                               |                               |                               |                            |
|--------------------|-------------|------------------|------------------|-------------------------------|---------------------------|----------------------------|------------------------------|---------------------------|--------------------------|---------------------------|-------------------------------|-------------------------------|-------------------------------|----------------------------|
|                    |             | tw<br>max.<br>s  | TSA<br>max.<br>s | tfz<br>(P228)<br>approx.<br>s | t1<br>(P225)<br>min.<br>s | t1'<br>(P256)<br>min.<br>s | t3<br>(P226)<br>approx.<br>s | t3n<br>(P257)<br>ca.<br>s | t4<br>(P230)<br>ca.<br>s | t8<br>(P234)<br>min.<br>s | t10<br>(P224)<br>approx.<br>s | t11<br>(P259)<br>min.<br>s 1) | t12<br>(P260)<br>min.<br>s 1) | t22<br>(P231)<br>max.<br>s |
| <b>LME39.100C1</b> | Requirement | 2.5              | 3                | 0.3                           | 30                        | ---                        | 3                            | 2.5                       | 10                       | 0                         | 180                           | 30                            | 30                            | ---                        |
| <b>LME39.100C2</b> | Requirement | 2.5              | 3                | 0.3                           | 30                        | ---                        | 3                            | 2.5                       | 10                       | 0                         | 180                           | 30                            | 30                            | ---                        |
| Setting range      | Min.        | ---              | 0.3              | 0                             | 0                         | ---                        | 1.2                          | 0 + 0.3                   | 1.2                      | 0                         | 0                             | 0                             | 0                             | ---                        |
|                    | Max.        | ---              | 37.5 + 1.5 + 0.3 | 1.5                           | 75                        | ---                        | 37.5                         | 37.5 + 0.3                | 75                       | 1237                      | 179.5                         | 75                            | 75                            | ---                        |
| Increments (s)     |             | ---              | 0.147            | 0.147                         | 0.294                     | ---                        | 0.147                        | 0.147                     | 0.294                    | 4.851                     | 4.851                         | 0.294                         | 0.294                         | ---                        |
| Factory setting    |             | ---              | t3n + tfz        | 0.294                         | 32.34                     | ---                        | 3.234                        | 2.205 + 0.3               | 9.996                    | 0                         | 179.487                       | 32.34                         | 32.34                         | ---                        |
| <b>LME39.400C1</b> | Requirement | 2.5              | 5                | 0.3                           | ---                       | 14.5                       | 1.7                          | 4.4                       | 10                       | 0                         | ---                           | ---                           | ---                           | 5                          |
| <b>LME39.400C2</b> | Requirement | 2.5              | 5                | 0.3                           | ---                       | 14.5                       | 1.7                          | 4.4                       | 10                       | 0                         | ---                           | ---                           | ---                           | 5                          |
| Setting range      | Min.        | ---              | 0.3              | 0                             | ---                       | 0                          | 1.2                          | 0                         | 1                        | 0                         | ---                           | ---                           | ---                           | 0                          |
|                    | Max.        | ---              | 37.5 + 1.5 + 0.3 | 1.5                           | ---                       | 75                         | 37.5                         | 37.5 + 0.3                | 75                       | 1237                      | ---                           | ---                           | ---                           | 7.4                        |
| Increments (s)     |             | ---              | 0.147            | 0.147                         | ---                       | 0.294                      | 0.147                        | 0.147                     | 0.294                    | 4.851                     | ---                           | ---                           | ---                           | 0.147                      |
| Factory setting    |             | ---              | t3n + tfz        | 0.294                         | ---                       | 15.582                     | 1.911                        | 4.116 + 0.3               | 9.996                    | 0                         | ---                           | ---                           | ---                           | 4.557                      |

| Function parameter  | Parameter number | Factory setting |
|---|------------------|-----------------|
| Repetition limit value loss of flame and no flame at the end of safety time<br>0 = none<br>1 = none<br>2 = 1 x repetition<br>3 = 2 x repetition<br>4 = 3 x repetition | 240              | 1               |



Note on parameterization:

Use the AZL2... or ACS410 to always set the exact value of the required time (multiples of increments of 0.147 seconds, 0.294 seconds or 4.851 seconds). When parameterizing minimum or maximum times, the possibility of a  $\pm 7\%$  tolerance must be taken into consideration.

For **minimum** values: The value to be parameterized must be at least 7% **greater**. For **maximum** values: The value to be parameterized must be at least 7% **smaller**.

Example: Prepurge time shall be set to 30 seconds  
Calculation: 30 seconds + 7% = 32.1 seconds  
Value to be parameterized (P225): Must be equal to or **greater** than the calculated value (e.g. 32,34 seconds)

Example: Safety time shall be set via the change of postignition time to 5 seconds  
Special case here: Safety time is set directly via the change of postignition time and flame detection time using the following formula:

$$\mathbf{TSA = t3n + tfz = P257 + 0.3 \text{ seconds} + P228}$$

Calculation: 5 seconds - 7% = 4.65 seconds  
 $t3n = 4.65 \text{ seconds} - 0.3 \text{ seconds} - P228$   
 $t3n = 4.05 \text{ seconds (with } tfz = 0.3 \text{ seconds)}$

Value to be parameterized (P257): Must be equal to or **smaller** than the calculated value (e.g. 3.969 seconds)

Legend

|     |  |     |  |
|-----|--|-----|--|
| tfz | Flame detection time   | t4  | Interval between ignition OFF and release fuel valve 2 |
| TSA | Safety time  | t8  | Postpurge time   |
| tw  | Waiting time   | t10 | Specified time for air pressure signal                 |
| t1  | Prepurge time  | t11 | Programmed opening time for actuator                   |
| t1' | Purge time   | t12 | Programmed closing time for actuator                   |
| t3  | Preignition time   | t22 | 2nd safety time  |
| t3n | Postignition time (P257 + 0.3 seconds)   |     |  |
| 1)  | Maximum running time available for actuator. The actuator's running time must be shorter, otherwise, the actuator will not reach the required position |     |  |

## Technical data

|                   |  |   |
|-------------------|--|---|
| General unit data | Mains voltage  | AC 120 V<br>AC 230 V  |
|                   | Mains frequency  | 50...60 Hz  |
|                   | Power consumption  | 12 VA   |
|                   | External primary fuse  | Max. T10H250V to IEC 60127-2  |
|                   |  | Recommendation:<br>T6.3H250V to IEC 60127-2                                       |
|                   | Perm. mounting position  | Optional  |
|                   | Input current at terminal 12   | Max. 5 A  |
|                   | Weight   | Approx. 160 g   |
|                   | Safety class   | I (burner control with plug-in base)  |
|                   | Degree of protection   | IP40 (to be ensured through mounting)<br>(if RJ11 jack is not covered, only IP10) |
|                   | Perm. cable length terminal 1  | Max. 1 m at a line capacitance of 100 pF/m<br>(max. 3 m at 15 pF/m)               |
|                   | Perm. cable length from QRA... to<br>AGQ3...A27 (lay separate cable) | Max. 20 m at 100 pF/m   |
|                   | Perm. cable length terminals 8, 10 and 11                            | Max. 20 m at 100 pF/m<br>(lay separate cable)                                     |
|                   | Perm. cable lengths remaining terminals                              | Max. 3 m at 100 pF/m  |
|                   | Perm. input voltage terminals 6 and 11                               | AC 120 V<br>AC 230 V  |
|                   | Possible input current terminals 6                                   | 0.5 mA  |
|                   | Possible input current terminals 8 and 11                            | 1 mA  |

| Perm. current rating   | At $\cos\varphi \geq 0.6$           | At $\cos\varphi = 1$ |
|------------------------|-------------------------------------|----------------------|
| - Terminal 3           | Max. 2.7 A<br>(15 A for max. 0.5 s) | Max. 3 A             |
| - Terminals 4, 5 and 7 | Max. 1.7 A                          | Max. 2 A             |
| - Terminal 9           |                                     |                      |
| - LME39.100...         | Max. 1 A                            | Max. 1 A             |
| - LME39.400...         | Max. 1.7 A                          | Max. 2 A             |
| - Terminal 10          | Max. 1 A                            | Max. 1 A             |

Signal cable AGV50...  
Display → BCI

|                        |   |
|------------------------|---|
| <b>Signal cable</b>    | Color white<br>Unshielded<br>Conductor 4 x 0.141 mm <sup>2</sup><br>with RJ11-Stecker   |
| Cable length AGV50.100 | 1 m   |
| Supplier               | Reference:<br>Hütter<br><a href="http://www.hkt-netzwerktechnik.at/index.htm">http://www.hkt-netzwerktechnik.at/index.htm</a><br>Order number: on request |
| Location               | Under the burner hood (extra measures required for compliance with SKII EN 60730-1)   |

## Technical data (cont'd)

|                          |                       |                   |
|--------------------------|-----------------------|-------------------|
| Environmental conditions | <b>Storage</b>        | DIN EN 60721-3-1  |
|                          | Climatic conditions   | Class 1K3         |
|                          | Mechanical conditions | Class 1M2         |
|                          | Temperature range     | -20...+70 °C      |
|                          | Humidity              | <95% r.h.         |
|                          | <b>Transport</b>      | DIN EN 60 721-3-2 |
|                          | Climatic conditions   | Class 2K3         |
|                          | Mechanical conditions | Class 2M2         |
|                          | Temperature range     | -20...+70 °C      |
|                          | Humidity              | <95% r.h.         |
|                          | <b>Operation</b>      | DIN EN 60 721-3-3 |
|                          | Climatic conditions   | Class 3K3         |
| Mechanical conditions    | Class 3M3             |                   |
| Temperature range        | -20...+60 °C          |                   |
| Humidity                 | <95% r.h.             |                   |



### Attention!

**Condensation, formation of ice and ingress of water are not permitted!**

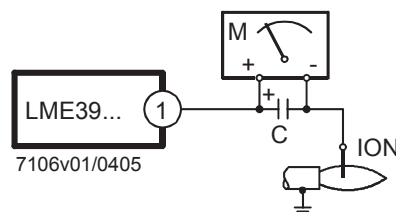
## Flame supervision with ionization probe

|   | At mains voltage                  |                                   |
|---|-----------------------------------|-----------------------------------|
|   | UN = AC 120 V <sup>1)</sup>       | UN = AC 230 V <sup>1)</sup>       |
| Detector voltage between ionization probe and ground<br>(AC voltmeter $R_i \geq 10 \text{ M}\Omega$ )   | AC 50...120 V                     | AC 115...230 V                    |
| Switching threshold (limit values):   |                                   |                                   |
| Switching on (flame on) (DC ammeter $R_i \leq 5 \text{ k}\Omega$ )                                      | $\geq \text{DC } 1.5 \mu\text{A}$ | $\geq \text{DC } 1.5 \mu\text{A}$ |
| Switching off (flame off) (DC ammeter $R_i \leq 5 \text{ k}\Omega$ )                                    | $\leq \text{DC } 0.5 \mu\text{A}$ | $\leq \text{DC } 0.5 \mu\text{A}$ |
| Detector current required for reliable operation  | $\geq \text{DC } 3 \mu\text{A}$   | $\geq \text{DC } 3 \mu\text{A}$   |
| Switching threshold in the event of poor flame during operation<br>(LED flashes green)                  | Approx. DC 5 $\mu\text{A}$        | Approx. DC 5 $\mu\text{A}$        |
| Short-circuit current between ionization probe and ground<br>(AC ammeter $R_i \leq 5 \text{ k}\Omega$ ) | Max. AC 50...150 $\mu\text{A}$    | Max. AC 100...300 $\mu\text{A}$   |

<sup>1)</sup> For applications outside the European Community, operation at mains voltage  
AC 120 V / AC 230 V  $\pm 10\%$  is ensured

Flame supervision via ionization is accomplished by making use of the conductivity and rectifying effect of the flame. The flame signal amplifier only responds to the DC current component of the flame signal. A short-circuit between ionization probe and ground causes the burner to initiate lockout.

## Measuring circuit



### Legend

- C Electrolytic capacitor 100...470  $\mu\text{F}$ ; DC 10...25 V
- ION Ionization probe
- M Microammeter,  $R_i$  max. 5,000  $\Omega$

For detector currents, see *General unit data*.

**Technical data** (cont'd)

**Flame supervision with AGQ3...A27 and flame detector QRA...**

Only in connection with LME39.xxxx2 (AC 230 V)!

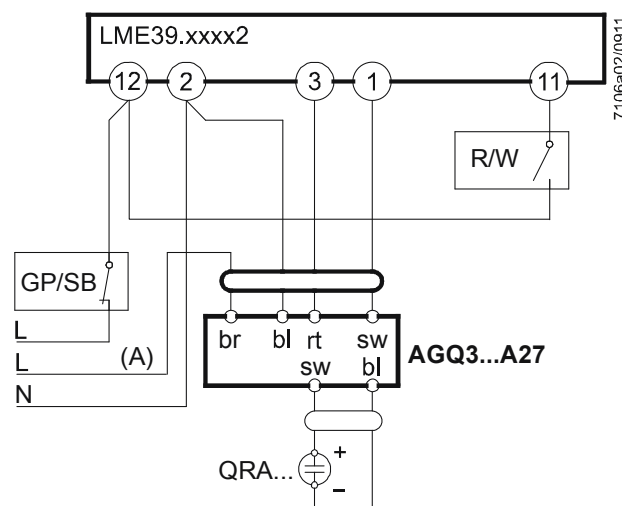
|   |                                      |
|---|--------------------------------------|
| Mains voltage   | AC 230 V                             |
| Mains frequency   | 50...60 Hz                           |
| Perm. cable length from QRA... to AGQ3...A27 (lay separate cable) | Max. 20 m                            |
| Perm. cable length from AGQ3...A27 to LME39.xxxx2                 | Max. 2 m                             |
| Weight of AGQ3...A27  | Approx. 140 g                        |
| Perm. mounting position   | Optional                             |
| Degree of protection  | IP40, to be ensured through mounting |
| Power consumption   | 4.5 VA                               |

|  | At mains voltage UN |               |
|--|---------------------|---------------|
|  | AC 220 V            | AC 240 V      |
| <b>Detector voltage at QRA... (with no load)</b>                     |                     |               |
| Terminal 3 OFF (see <i>Program sequence</i> )                        | DC 400 V            | DC 400 V      |
| Terminal 3 ON (see <i>Program sequence</i> )                         | DC 300 V            | DC 300 V      |
| <b>Detector voltage Load by DC measuring instrument Ri &gt;10 MΩ</b> |                     |               |
| Terminal 3 OFF (see <i>Program sequence</i> )                        | DC 380 V            | DC 380 V      |
| Terminal 3 ON (see <i>Program sequence</i> )                         | DC 280 V            | DC 280 V      |
| DC current detector signals with flame detector QRA...               | Min. required       | Max. possible |
| Measurement at the flame detector QRA...                             | 200 µA              | 500 µA        |

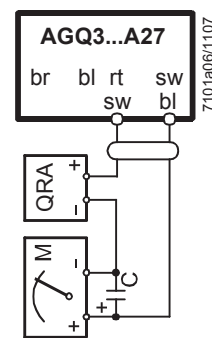
**Ancillary unit AGQ3...A27**

The correct functioning of aged UV cells can be checked with a UV test by applying a higher voltage to the UV cell after controlled shutdown until terminal 3 ON carries voltage.

**Connection diagram**



**Measuring circuit for measuring the UV detector current**



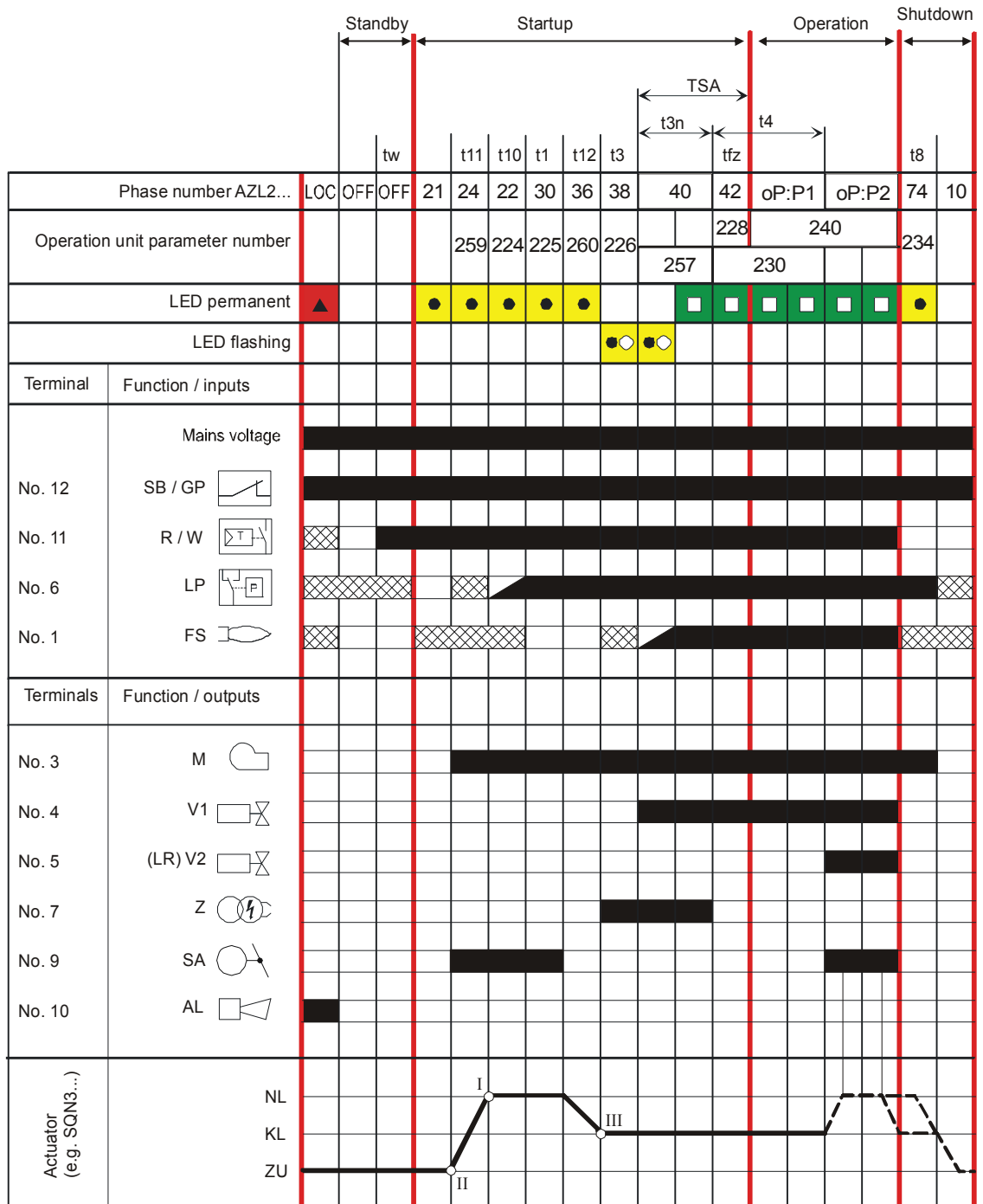
**Measurement made at the flame detector QRA...**

**Legend**

|        |   |    |       |
|--------|---|----|-------|
| C      | Electrolytic capacitor 100...470 µF; DC 10...25 V | bl | Blue  |
| M      | Microammeter Ri max. 5,000 Ω                      | br | Brown |
| QRA... | Flame detector                                    | gr | Grey  |
| GP     | Pressure switch                                   | rt | Red   |
| SB     | Safety limit thermostat                           | sw | Black |
| R      | Control thermostat or pressurestat                |    |       |
| W      | Limit thermostat or pressure switch               |    |       |

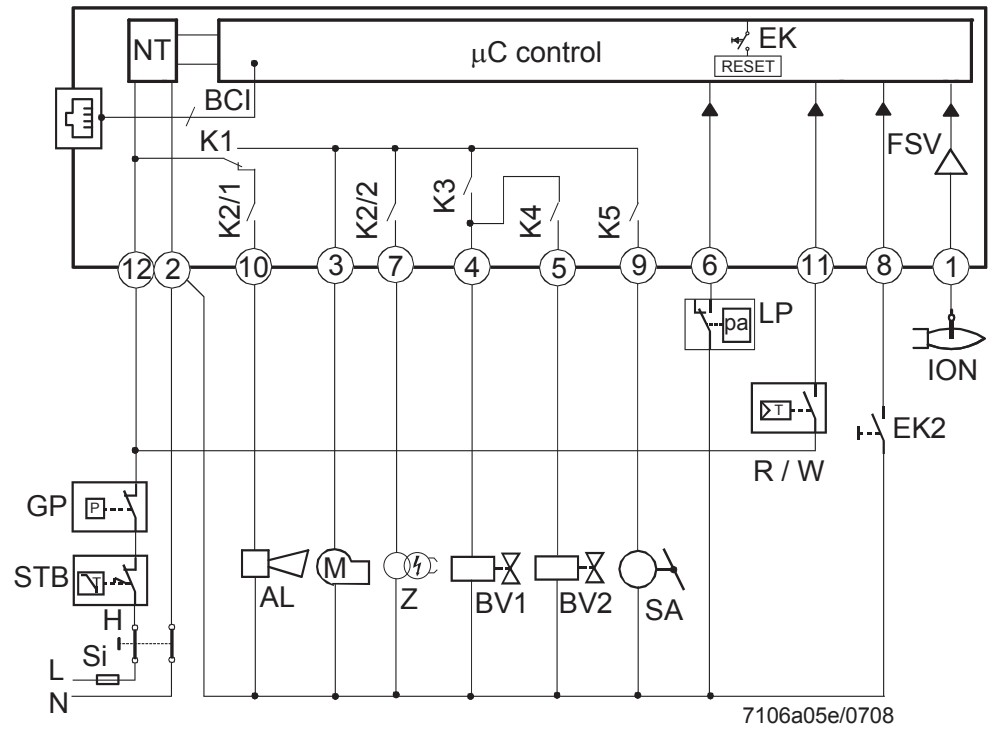


Program sequence LME39.100...



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Inputs and outputs/internal connection diagram LME39.100...



## Application examples



### Attention!

The connection diagrams shown are merely examples which must be adapted in the individual case depending on the application!

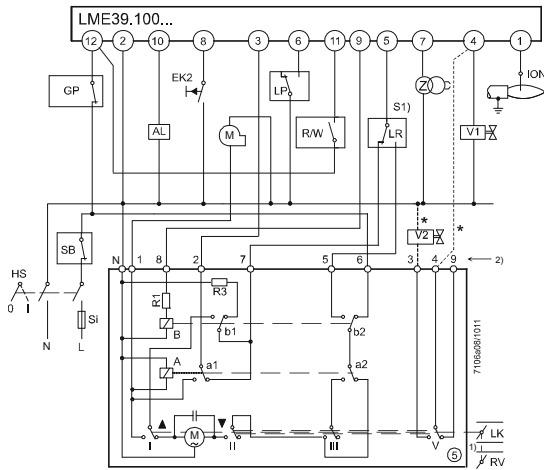
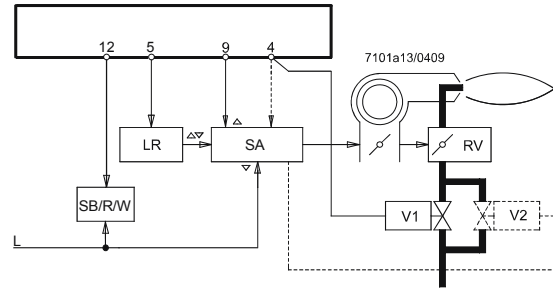
Control of actuators of 2-stage or 2-stage modulating burners.  
Controlled prepurging with high-fire air volume.

For information about actuators:

SQN3... see Data Sheet N7808

SQN7... see Data Sheet N7804

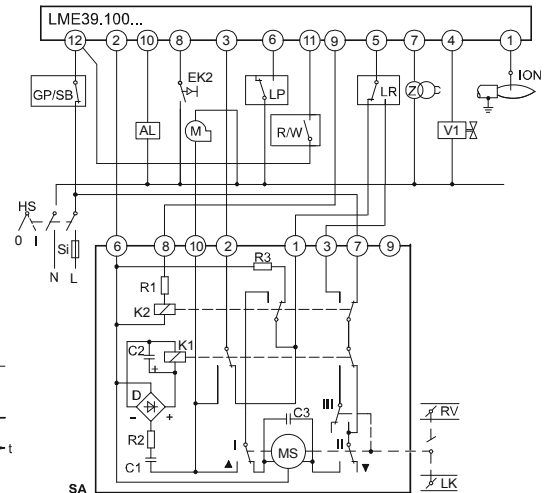
SQN9... see Data Sheet N7806



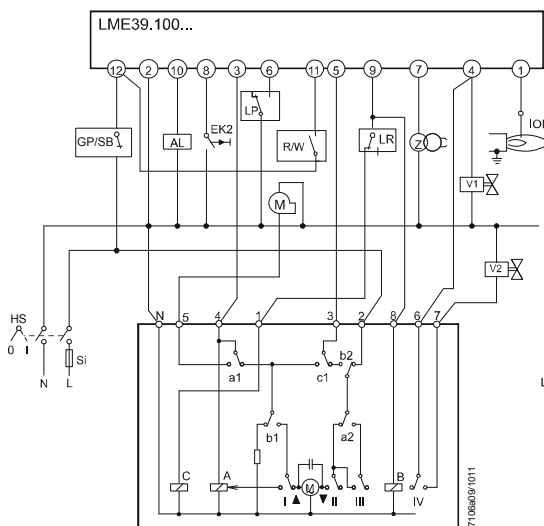
### SQN3...151... or SQN3...251...

#### \* Note:

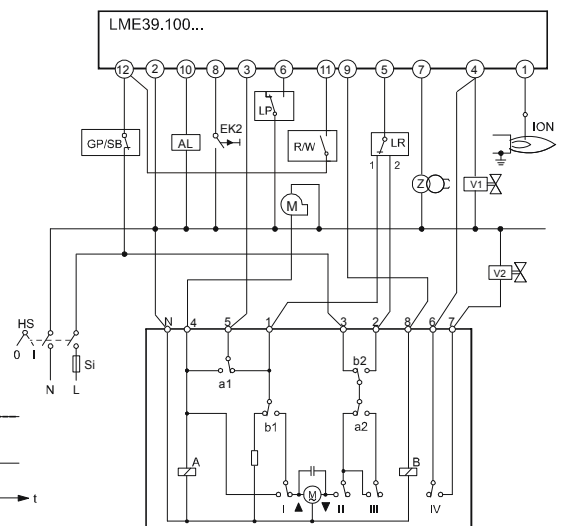
With 2-stage modulating burners (with gas regulation damper), fuel valve 2 and the dotted connection between terminals (\*) are not required.



### SQN90.220.../2-stage modulating control



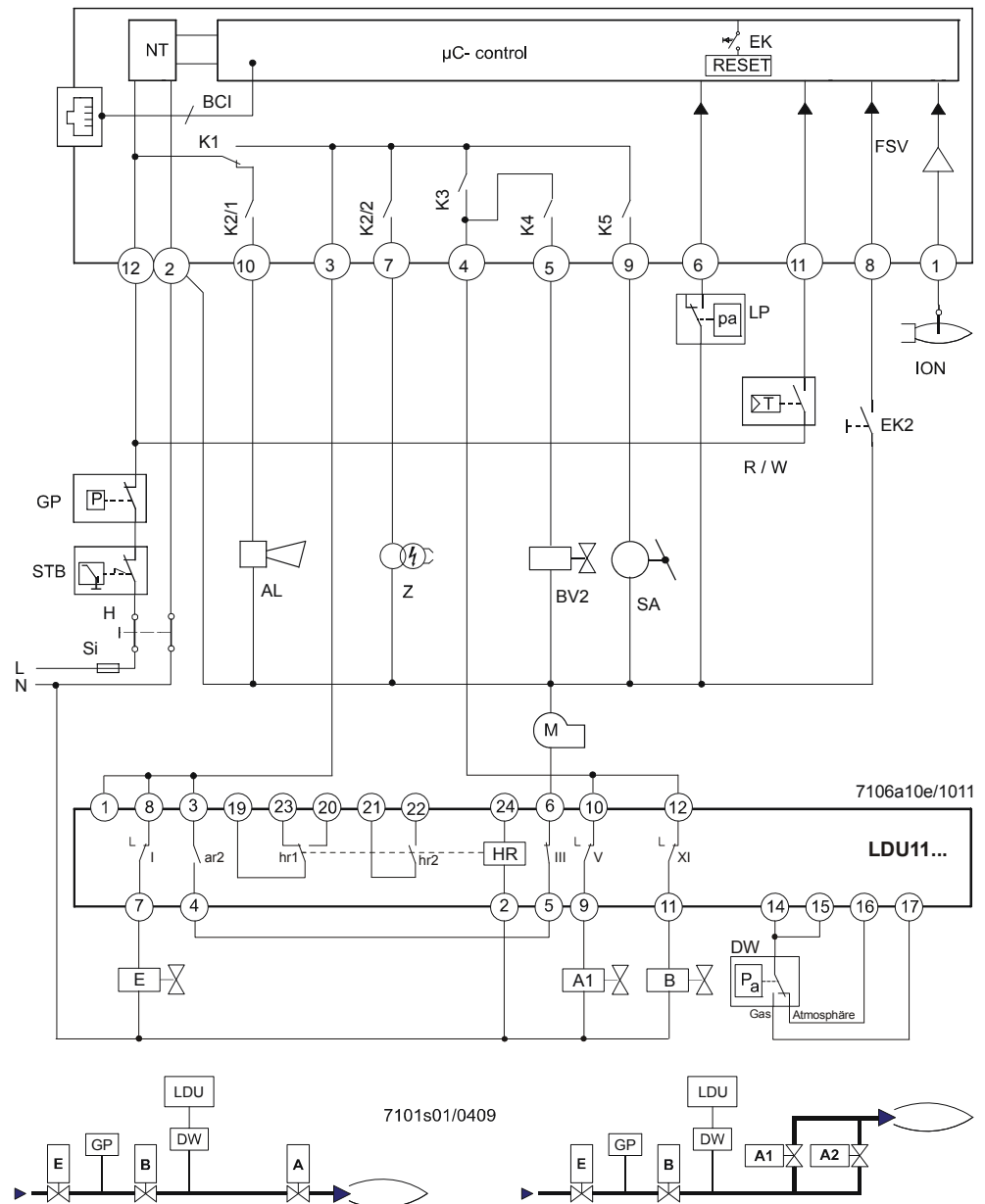
### SQN7...454/2-stage control 1 wire control



### SQN7...424/2-stage control 2 wire control

## Application LME39.100... with LDU11...

- Before startup of burner
- In the case of plants without vent pipe to atmosphere



- Valve proving is started each time the system is switched on, with connection of terminal 3, after controller ON or after lockout
- If the LDU11... initiates lockout, valve proving can take up to 160 seconds. Therefore, the maximum permissible response time of the air pressure switch is 180 seconds
- With the LDU11..., faults during valve proving lead to lockout and, with the LME39.100..., to lockout due to air pressure switch timeout (blink code 03)

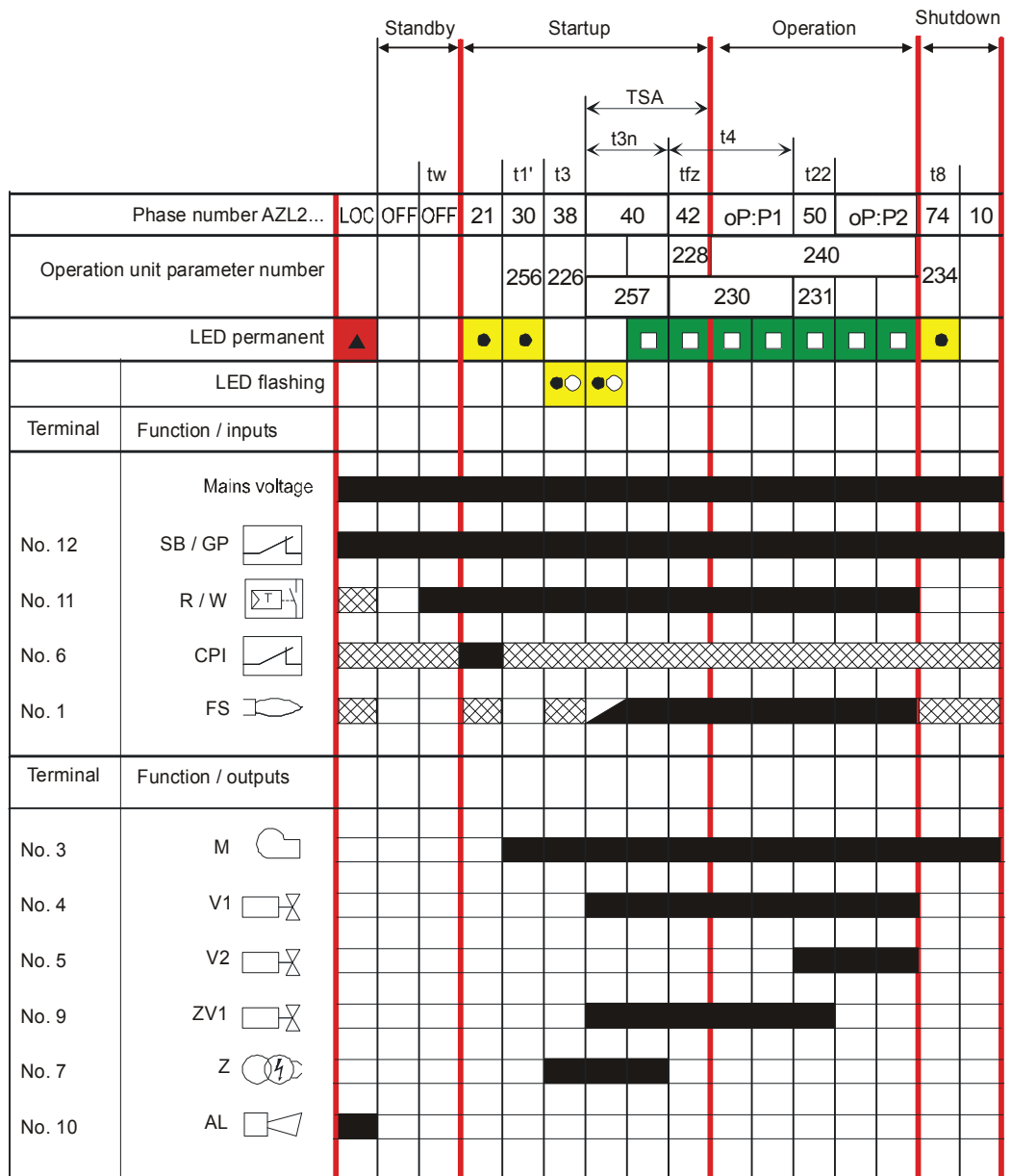


### Note!

A faulty air pressure switch (air pressure switch does not closing) leads to lockout (blink code 03) on completion of the pressure switch response time of 180 seconds and can be distinguished from lockout due to faulty valve proving only because the LDU11... did not go to lockout

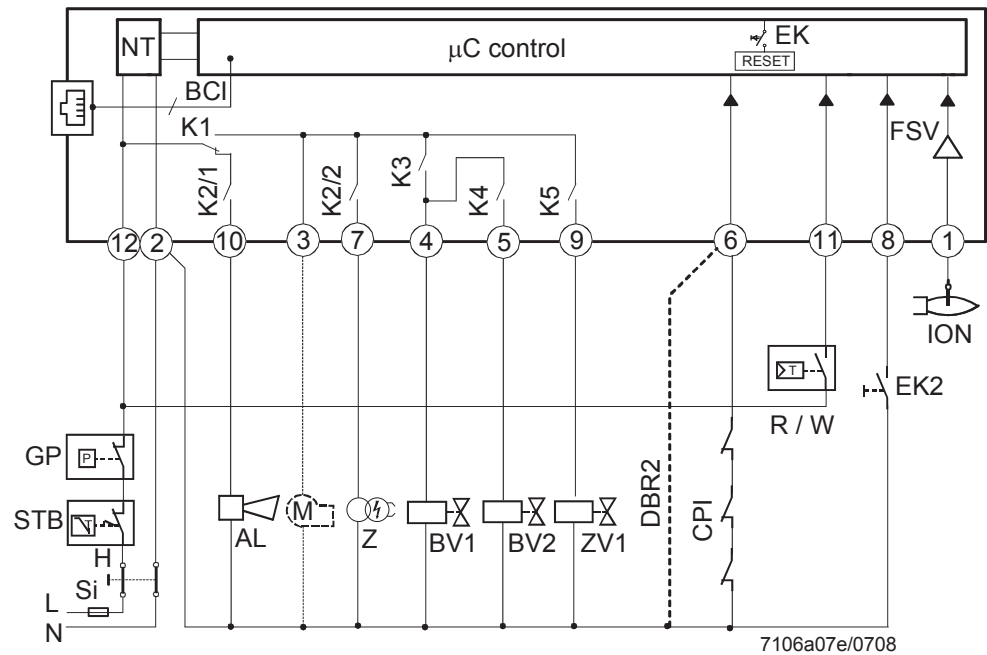
- The fan motor must be connected to terminal 6 of the LDU11... since release takes place via the air pressure switch upon successful valve proving

Program sequence LME39.400...



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## Inputs and outputs/internal connection diagram LME39.400...



### Application examples



#### Attention!

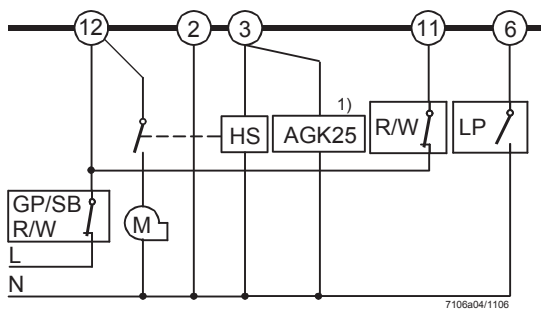
The connection diagram shown is merely an example which must be adapted in the individual case depending on the application!

#### Recommendation:






#### Note!

In extremely EMC-stressed environments, burners without fan motor or burners equipped with fan control via auxiliary contactor should use an AGK25 to produce a burden on terminal 3. If not observed, the burner is not reliably started up



<sup>1)</sup> AGK25 is required only if an auxiliary relay with a coil resistance of  $\geq 50 \text{ k}\Omega$  is used

## Legend

|   |   |
|---|---|
| I, II, III  | Cam actuator  |
| t1  | Prepurge time   |
| t1'   | Purge time  |
| t3  | Preignition time  |
| t3n   | Postignition time (P257+0.3 seconds)                                |
| t4  | Interval between ignition OFF and release of fuel valve 2           |
| t8  | Postpurge time  |
| t10   | Specified time for air pressure signal                              |
| t11   | Programmed opening time for actuator                                |
| t12   | Programmed closing time for actuator                                |
| t22   | 2nd safety time   |
| tfz   | Flame detection time  |
| TSA   | Ignition safety time (t3n + tfz)                                    |
| tw  | Waiting time  |
| A, A1, A2   | Gas valves controlled to evacuate the test space with valve proving |
| AGK25...  | PTC resistor  |
| AL  | Error message (alarm)   |
| B   | Gas valve controlled to fill the test space with valve proving      |
| BCI   | Communication interface   |
| BV...   | Fuel valve  |
| CPI   | Closed Position Indicator   |
| DBR2  | Wire link   |
| DW  | Pressure switch - valve proving                                     |
| E   | Safety shut-off valve, dead closed (optional)                       |
| EK  | Lockout reset button (internal)                                     |
| EK2   | Remote lockout reset button   |
| FS  | Flame signal  |
| FSV   | Flame signal amplifier  |
| GP  | Gas pressure switch   |
| H   | Main switch   |
| HS  | Auxiliary contactor, relay  |
| ION   | Ionization probe  |
| K1...5  | Internal relay  |
| KL  | Low-fire  |
| LK  | Air damper  |
| LKP   | Air damper position   |
| LP  | Air pressure switch   |
| LR  | Load controller   |
| M   | Fan motor   |
| MS  | Synchronous motor   |
| NL  | High-fire   |
| NT  | Power supply unit   |
| QRA...  | Flame detector  |
| R   | Control thermostat / pressurestat                                   |
| RV  | Gas regulation damper   |
| SA  | Actuator SQN...   |
| SB  | Safety limiter  |
| STB   | Safety limit thermostat   |
| Si  | External pre-fuse   |
| t   | Time  |
| V...  | Fuel valve  |
| W   | Limit thermostat / pressure switch                                  |
| Z   | Ignition transformer  |
| ZV  | Extra valve   |
|  | Input signal/output signal 1 (ON)                                   |
|  | Input signal/output signal 0 (OFF)                                  |
|  | Input permissible signal 1 (ON) or 0 (OFF)                          |

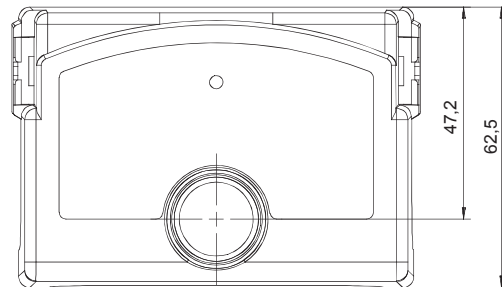
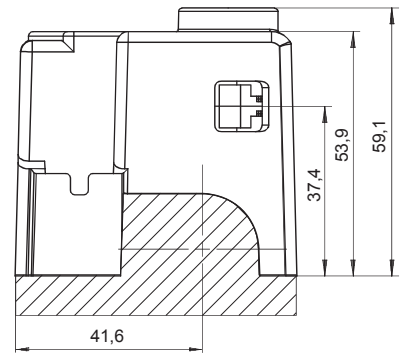
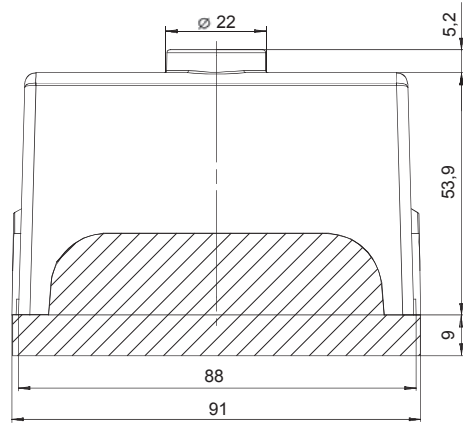
## Dimensions

Dimensions in mm

LME39...

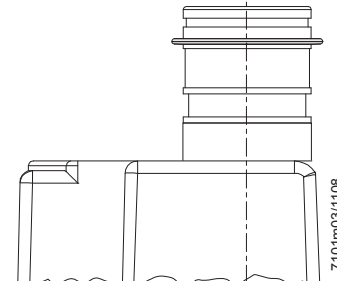
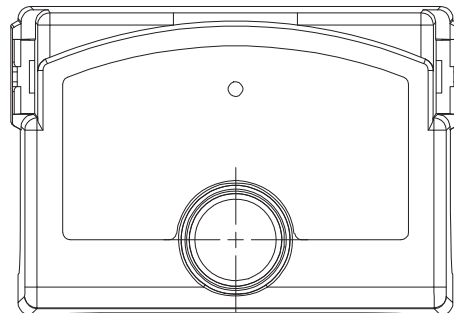
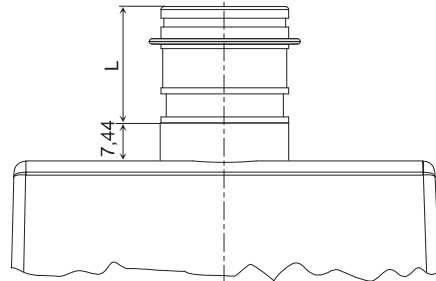


Plug-in base AGK11.6



7106m01/0405

LME39... with lockout reset button extension AGK20...



7101m03/1108

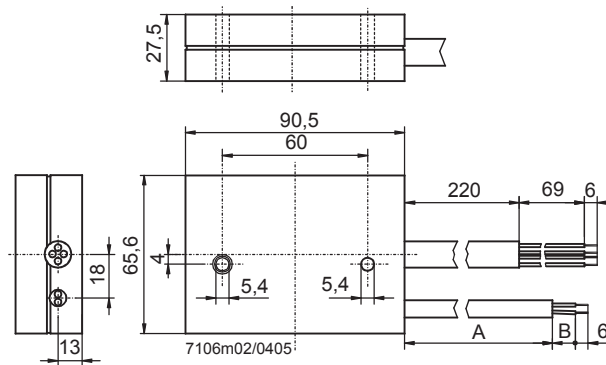
| Designation | Length (L) in mm |
|-------------|------------------|
| AGK20.19    | 19               |
| AGK20.43    | 43               |
| AGK20.55    | 55               |



## Dimensions (cont'd)

Dimensions in mm

Ancillary unit AGQ3...A27



| Type      | Dimensions |    |
|-----------|------------|----|
|           | A          | B  |
| AGQ3.1A27 | 500        | 19 |
| AGQ3.2A27 | 300        | 34 |

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Subject to change!

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