

# SIEMENS

# 7<sup>866</sup>



## Compact universal controllers

## RWF50...

**The RWF50 is used mainly for controlling the temperature or pressure in oil- or gas-fired heating plants.**

**If the relevant parameters are set, the RWF50 can be switched to cooling mode and then controls in reverse operation.**

The RWF50 and this Data Sheet are intended for use by OEMs which integrate the controllers in their products!

### Use

The RWF50 is used either as a 3-position controller without angular positioning feedback or a continuous controller with analog output depending on the version. An external switch can be used to change to a 2-position controller for controlling 2-stage burners. The integrated thermostat function switches the burner on and off.

LED symbols on the front indicate the following operating states:

- Burner release
- Control pulses OPEN or CLOSED for driving the burner's air damper when using a modulating burner control, or stage I / stage II when using 2-stage burner control
- 2-stage operation

During operation, the digital displays above the keys shows the setpoint (green), the actual value (red) and – when making parameter settings – the relevant parameters.

## Supplementary documentation

User Manual RWF50 .....	U7866
Environmental Declaration RWF50.....	E7866

## Warning notes



**To avoid injury to persons, damage to property or the environment, the following warning notes must be observed!**

### **Do not open, interfere with or modify the unit!**

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff
- Before making any wiring changes in the connection area, completely isolate the plant from mains supply (all-polar disconnection). Ensure that the plant cannot be inadvertently switched on again and that it is indeed dead. If not observed, there is a risk of electric shock hazard
- Ensure protection against electric shock hazard by providing adequate protection for the connection terminals
- When selecting the cable material, during installation and when creating the electrical connections, observe the regulations of VDE 0100 *Erection of power installations with rated voltages below AC 1000 V* and the relevant national regulations
- Disconnect the device from the mains supply if there is a risk of touching live parts while work is carried out
- Each time work has been carried out (mounting, installation, service work, etc.), check to ensure that wiring is in an orderly state
- Fall or shock can adversely affect the safety functions. Such units must not be put into operation, even if they do not exhibit any damage.



### **Caution!**

**The safety, warning and technical notes given in the User Manual on the RWF50 (U7866) apply fully to the present document also!**

## Mounting notes

Ensure that the relevant national safety regulations are complied with.

## Standards and certificates



Conformity to EEC directives

- Electromagnetic compatibility EMC (immunity) 2004/108/EC
- Low-voltage directive, to DIN EN 60730-1 2006/95/EC



ISO 9001: 2008  
Cert. 00739



ISO 14001: 2004  
Cert. 38233



## Service notes

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- For service purposes, the controller can be removed from its housing. This can however lead to damage of the housing
- The electrical connections are made via the fixing terminals on the rear of the housing

## Disposal notes

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The unit contains electrical and electronic components and must not be disposed of together with domestic waste.  
Local and currently valid legislation must be observed.

## Type summary

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<b>Compact universal controller</b>	<b>RWF50.20A9</b>
<ul style="list-style-type: none"><li>- Basic version</li><li>- 3-position output</li><li>- Housing</li><li>- Fixing frame and seal</li><li>- User Manual</li><li>- Single pack</li></ul>	
<b>Compact universal controller</b>	<b>RWF50.30A9</b>
<ul style="list-style-type: none"><li>- Basic version</li><li>- Analog output</li><li>- Housing</li><li>- Fixing frame and seal</li><li>- User Manual</li><li>- Single pack</li></ul>	
<b>Packaging variants</b> (30 pieces, without User Manual)	<b>RWF50.21A9</b> <b>RWF50.31A9</b>
<b>PC software</b>	<b>ACS411</b>

## Technical Data

### Inputs

Resistance  
thermometers

Type	Measuring range	Measuring accuracy <sup>a</sup>	Impact of ambient temperature
Pt100; DIN EN 60751	-200...850 °C (-328...1562 °F)	≤0.1%	50 ppm/K
Pt1000; DIN EN 60751	-200...850 °C (-328...1562 °F)	≤0.1%	50 ppm/K
LG-Ni1000	-50...+160 °C (-58...320 °F)	≤0.1%	50 ppm/K
0...135 Ω		≤0.25%	50 ppm/K

<sup>a</sup> Accuracies relate to the maximum measuring range.

Line resistance	Max. 30 Ω per line with 3-wire circuit
Line balancing	Not required with 3-wire circuits. With 2-wire circuits, line balancing can be performed by making an actual value correction

Input signals

Measuring range	Measuring accuracy <sup>a</sup>	Impact of ambient temperature
Voltage DC 0...10 V Input resistance RE >2 MΩ	≤0.1%	100 ppm/K
Voltage DC 0(1)...5 V Input resistance RE >2 MΩ	≤0.2%	200 ppm/K
Current 0(4)...20 mA Voltage drop ≤2 V	≤0.1%	100 ppm/K

<sup>a</sup> Accuracies relate to the maximum measuring range.

Binary input D1

Potentialfree contact for the following functions, depending on the configuration:

- No function
- Setpoint readjustment
- Setpoint changeover
- Operating mode changeover

### Monitoring the measuring circuit

In the event of error, the outputs assume defined states (configurable).

Measuring transducer	Measured value crossed limit	Sensor/line has short-circuit	Sensor/line interrupted
Resistance thermometer	●	●	●
Voltage 1...5 V 0...5 V, 0...10 V	● (●)	● ---	● ---
Current 4...20 mA 0...20 mA	● (●)	● ---	● ---

● = detected

(●) = detected only if measuring range is exceeded

- = not detected

**Technical Data** (cont'd)**Controller outputs****OutP****Relay K1 (NO) 1P, 1N** (burner release)

Contact rating	Max. 1 A at AC 250 V at $\cos\phi > 0.6$
Contact life	100,000 switching cycles at high-fire
Contact protection	Varistor
<b>Power supply for transducer G+, G-</b>	DC 24 V $\pm 10\%$ /max. 25 mA short-circuit-proof

The following relay data are those specified by the supplier.

Only RWF50.2

**Relay K2, KQ** (controlling element OPEN)

Contact rating	Max. 1 A at AC 250 V and $\cos\phi > 0.6$
Contact life	100,000 switching cycles at high-fire
Contact protection	RC combination

**Relay K3, KQ** (controlling element CLOSE)

Contact rating	Max. 1 A at AC 250 V at $\cos\phi > 0.6$
Contact life	100,000 switching cycles at high-fire
Contact protection	RC unit

Relay data are those specified by the supplier.

Only RWF50.3

**Analog output A+, A-**

Voltage	DC 0...10 V short-circuit-proof
Load resistance	$R_{Last} \geq 500 \Omega$
Accuracy	$\leq 0.25\%$ , $\pm 50$ ppm/K
Current	0...20 mA/4...20 mA
Load resistance	$R_{Last} \leq 500 \Omega$
Accuracy	$\leq 0.25\%$ , $\pm 50$ ppm/K

**Controller**

Type of controller	
- RWF50.2	Modulating controller
- RWF50.3	Continuous controller
Controller structure	P/PI/PD/PID
Sampling time	250 ms

**Electrical data**

Power supply (switching network section)	AC 110...240 V $\pm 10\%$ -15% 48...63 Hz
Electrical safety	To DIN EN 60730, part 1 Overvoltage category II Degree of contamination 2
Power consumption	Max. 16 VA
Data backup	EEPROM
Electrical connection	At the rear via screw terminals
- Cross-sectional area	0.25...1.5 mm <sup>2</sup> fine-wired
- Stranded wire with	- Ferrules to DIN 46228 - Pin-type cable socket to DIN 46231 - Crimp-type cable socket in fork-form for M3 thread (dimensions to DIN 46237)
With UL applications	Use of the cable lug or ferrules to UL486A-B (UL listed or recognized)
Tightening torque	0.5 Nm
Electromagnetic compatibility	DIN EN 61326-1
Emitted interference	Class B
Immunity	Meeting industrial requirements

**Technical Data (cont'd)****Housing**

Type of housing	Made of Makrolon for control panel mounting to DIN IEC 61554 (use in indoor)
Color	Light-grey RAL7035
Mounting depth	92 mm
Mounting position	Optional
Degree of protection	To DIN EN 60529 Front side IP66 Rear IP20
Weight	(Fully equipped)
- RWF50.2	Approx. 170 g
- RWF50.3	Approx. 168 g

**Environmental conditions**

<b>Storage</b>	DIN IEC 60721-3-1
Climatic conditions	Class 1K3
Mechanical conditions	Class 1M2
Temperature range	-40...70 °C
Humidity	<95% r.h.
<b>Transport</b>	DIN IEC 60721-3-2
Climatic conditions	Class 2K2
Mechanical conditions	Class 2M2
Temperature range	-40...70 °C
Humidity	<95% r.h.
<b>Operation</b>	DIN IEC 60721-3-3
Climatic conditions	Class 3K3
Mechanical conditions	Class 3M3
Temperature range	-20...50 °C
Humidity	<95% r.h.
Installation altitude	Max. 2,000 m above sea level

**Attention!**

Condensation, formation of ice and ingress of water are not permitted!

**Segment display**

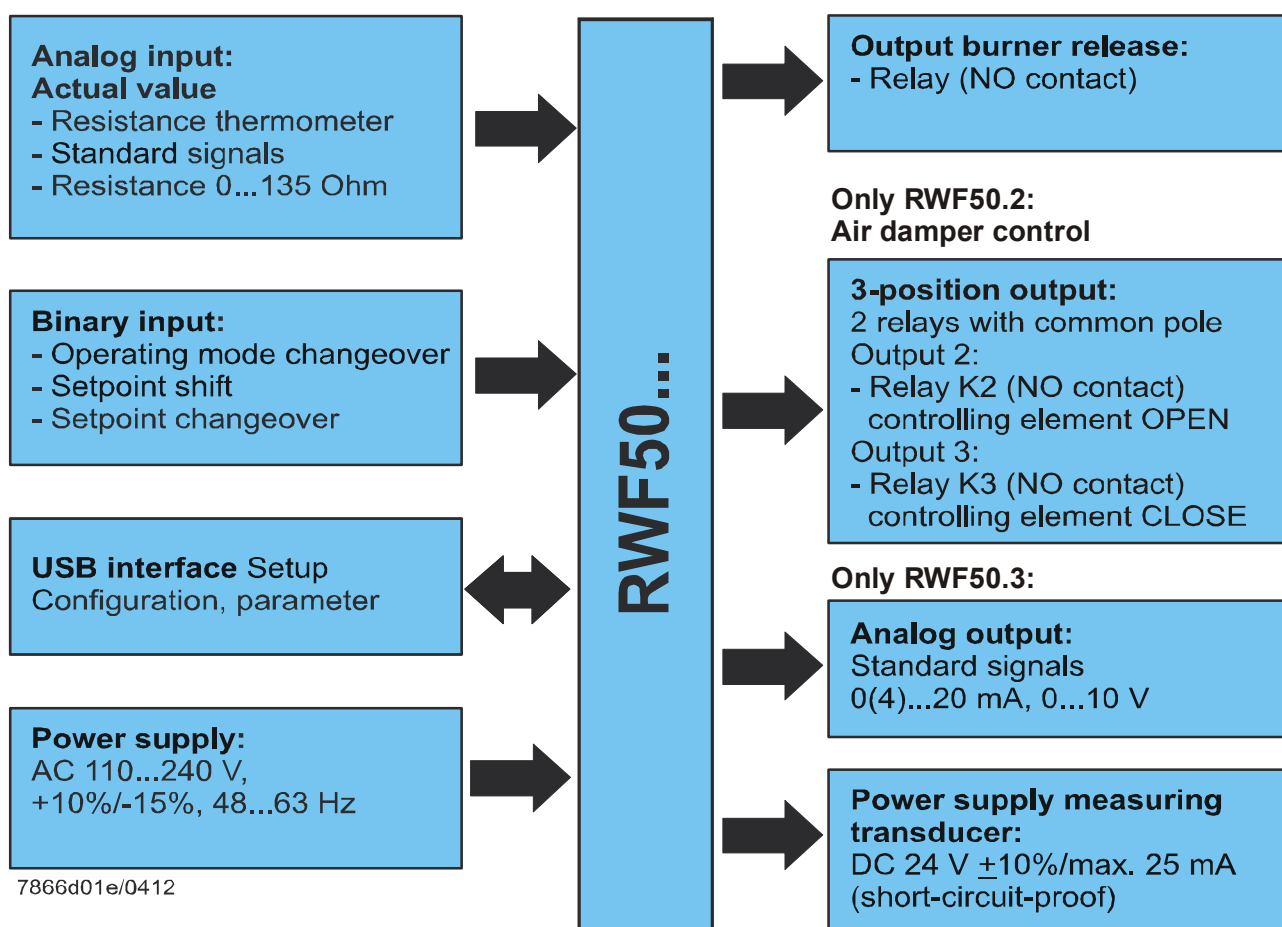
Height of numerals	
- Upper display	10 mm
- Lower display	7 mm
Color	
- Upper display	Red
- Lower display	Green
Digits	4 (including 0, 1 or 2 decimal places, configurable)
Range of display	-1999...9999

## Function

The following functions are included in the RWF50:

- **Digital PID controller** with a 3-position or analog output of the calculated output level
- The controller can be switched to a 2-position controller for controlling 2-stage burners
- Automatic **thermostat (or pressure controller) function** in low-fire operation
- **Minimum limiter and maximum limiter** for the boiler temperature or boiler pressure
- Manual operating mode
- Self-setting function
- Parameterization and visualization via USB interface and PC software ACS411
- Ramp functions (cold start/thermal shock protection)
- Heating/cooling

## Block structure



## Function of the controller when used for burner control

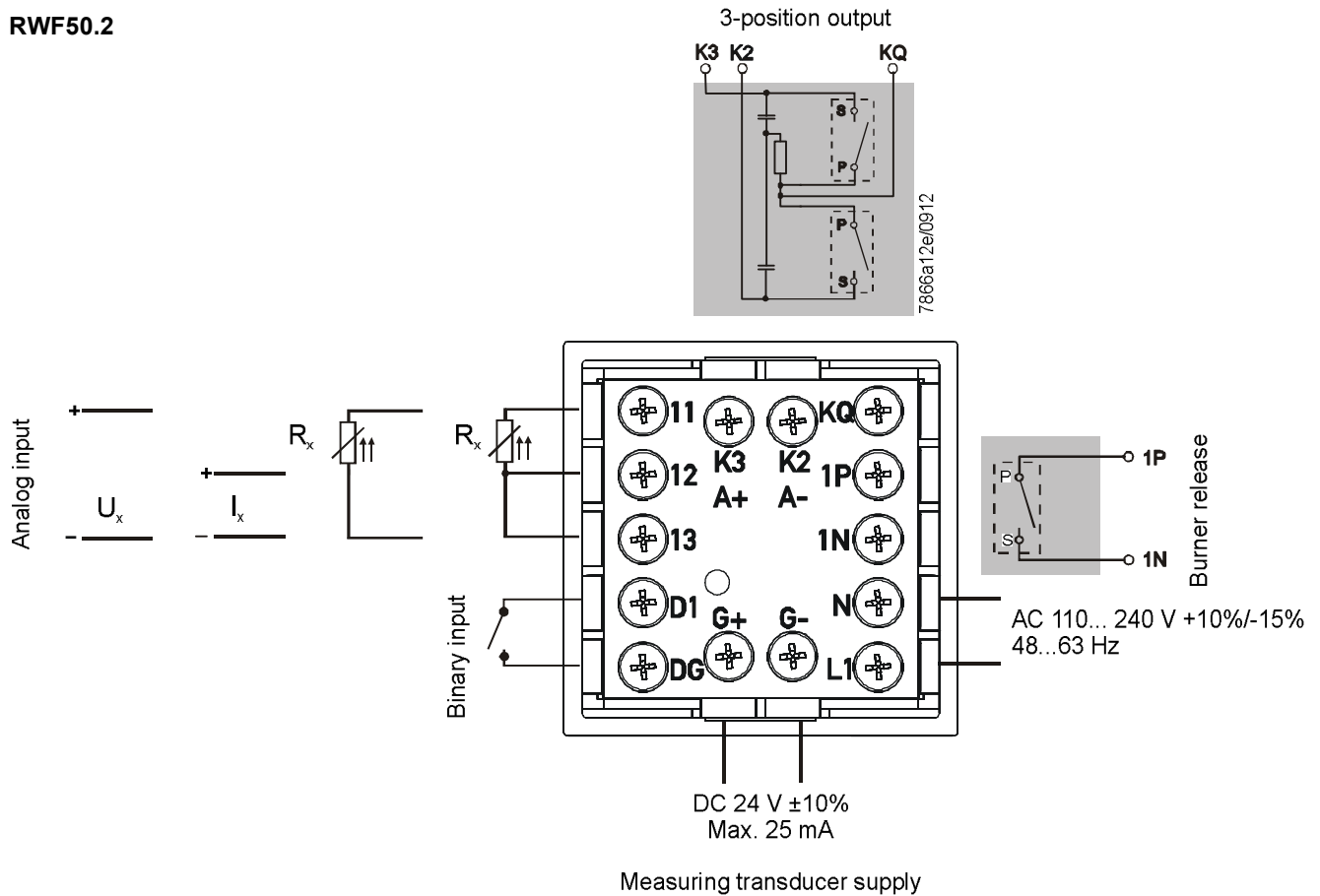
Low-fire operation	Low-fire operation means that only small amounts of energy are drawn from the boiler. With the relay 1 burner release, the 2-position controller controls the set setpoint by switching the burner on and off like a thermostat. An adjustable switching differential ensures that the burner's switching frequency can be selected to help protect the material.
High-fire operation	High-fire operation means that large amounts of energy are drawn from the boiler with the burner running continuously. The RWF50 controls the required output using the 3-position or analog output.
Operation	The RWF50 is operated and programmed with 4 buttons on the front of the unit. During operation and programming, the 7-segment displays show the parameter value and parameter name.
Analog input	To acquire the actual value, a number of sensors can be connected to the RWF50.

		Measuring range
<b>Resistance thermometer</b>	Pt100	-200...+850°C (-328...+1562 °F)
in 2-wire or	Pt1000	-200...+850°C (-328...+1562 °F)
3-wire technology	LG-Ni1000	-50...+160°C (-58...+320 °F)
<b>Linearized</b>	0...135 Ohm	scalable -1999...+9999
<b>standard signals</b>	0...20 mA	scalable -1999...+9999
	4...20 mA	scalable -1999...+9999
	DC 0...10 V	scalable -1999...+9999
	DC 0...5 V	scalable -1999...+9999
	DC 1...5 V	scalable -1999...+9999

The power provided for the measuring transducers is  
DC 24 V ±10% / max. 25 mA.



## RWF50.2



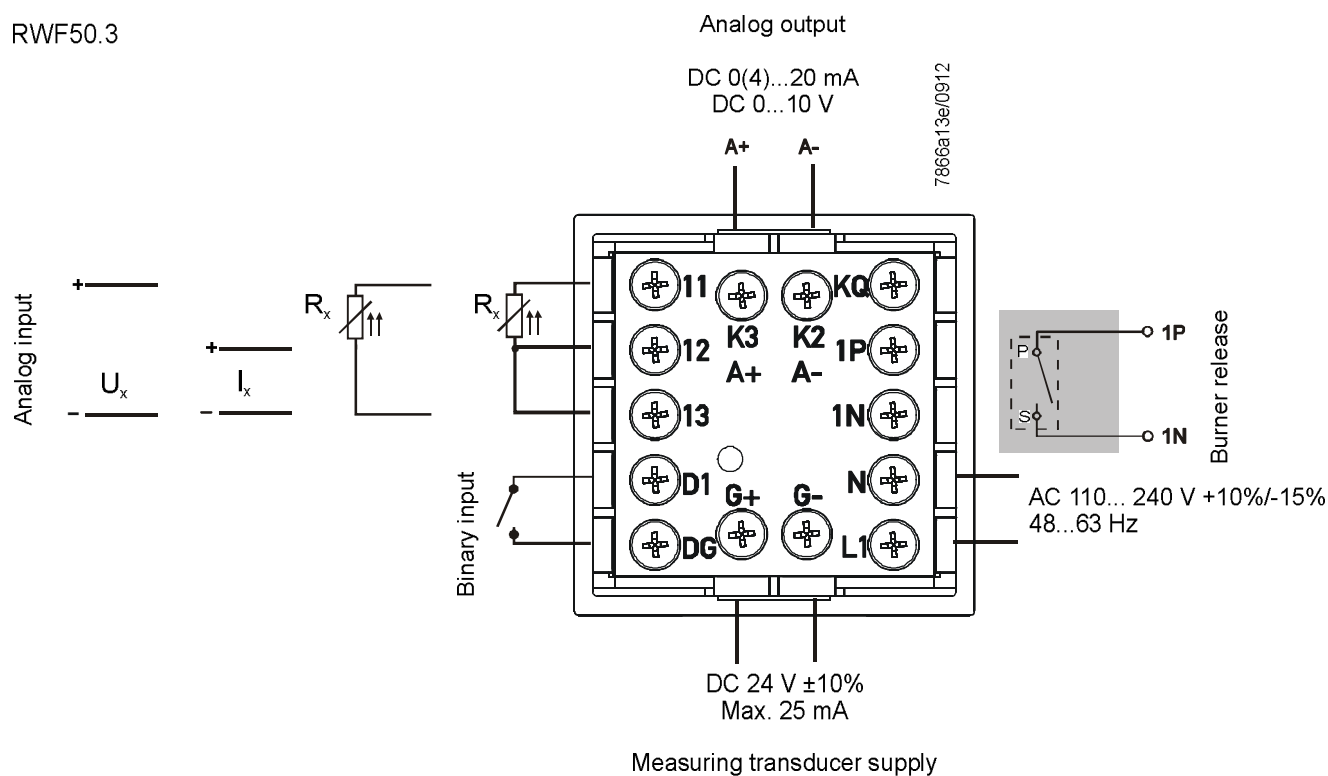
## Legend

The RWF50 contains these components

- I<sub>x</sub> Current input
- K2 Relay: Controlling element OPEN
- K3 Relay: Controlling element CLOSED
- KQ common pole
- 1N Relay K1: NO-contact
- S NO-contact
- P Pole
- 1P Relay K1: Pole
- R<sub>x</sub> Resistance
- U<sub>x</sub> Power supply input

## Connection diagram (cont'd)

RWF50.3

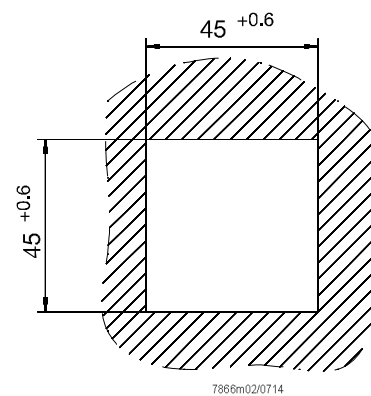
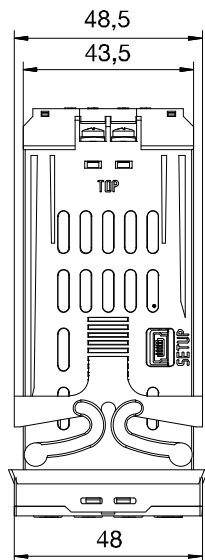
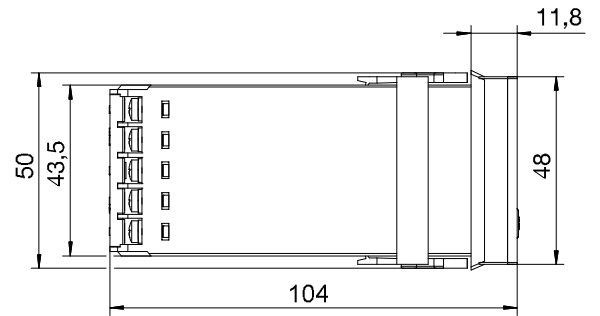
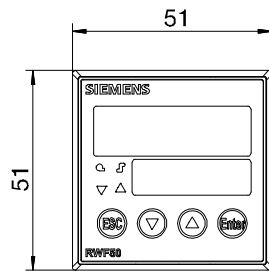


### Legend

	The RWF50 contains these components
A+	Analog output (+)
A-	Analog output (-)
$I_x$	Current input
1N	Relay K1: NO-contact
S	NO-contact
P	Pole
$R_x$	Resistance
1P	Relay K1: Pole
$U_x$	Power supply input

## Dimensions

Dimensions in mm



7866m02/0714