

## Gas Burner Control Box

**For 2-stage atmospheric gas burners**

**Possible flame detectors:**

- Ionisation probe
- Infra-red flicker detector

### INTRODUCTION

The TFI 812.2 gas burner control boxes are capable of controlling and monitoring atmospheric gas burners. They have been tested and approved as per DIN 4788 part 3 edition 04.89 and with the European standard EN 298. They are also suitable for use with stationary warm air generators (as per DIN 4794).

The control boxes are designed for maximum safety in case of fluctuations in the voltage supply. If the mains voltage drops below the permitted level, operation is interrupted and the control box automatically prevents the start sequence from being repeated. In this way, the safety of the system is not put at risk by a drop in the mains voltage.

The control box and the monitoring function which it performs is not negatively affected by occasional stray ignition sparks jumping to the ionisation electrode.

The FR 870 remote reset (item no. 70700) can be connected, and allows remote reset of the control box (see doc. no. 750).

The TFI 812 mod.5 can be installed in place of the TFI 712 F, and the TFI 812 mod.10 can be employed to replace the TFI 712.

It is not necessary to rewire or replace the baseplate. The difference in the heights of the units can be compensated by attaching the reset button extension (item no. 70601).

The difference between the TFI 812.1 and the TFI 812.2 is that the TFI 812.2 control boxes are equipped with the voltage drop fail-safe function. Otherwise, they are identical in terms of operation and possible applications.

### CONSTRUCTIONAL FEATURES

The control box is well protected by a flame-resistant, transparent, plug-in type plastic housing which encloses the thermo-mechanical temperature-compensated timing unit, the flame monitoring unit and the reset device.

The reset button, which incorporates an indicator lamp, and the central screw fastening, are situated on the upper part of the control box.

The baseplate, which can be equipped with additional terminals, together with the various optional cable entry points, makes universal wiring possible.



### TYPES AVAILABLE

TFI 812.2 mod. 5	Safety interval nominal 5 sec. Pre-ignition time approx. 15 sec. appropriate nominal capacity according to the appliance standort or the gas appliance directive.
TFI 812.2 mod. 10	Safety interval nominal 10 sec. Pre-ignition time approx. 10 sec. appropriate nominal capacity according to the appliance standort or the gas appliance directive.
TFI 812.2 B mod. 5	dito – without Pre-ignition time
TFI 812.2 B mod. 10	dito – without Pre-ignition time

### TECHNICAL DATA

Supply voltage	220/240V (-15...+10%) 50 Hz (40 - 60 Hz)
Fuse rating	10 A rapid or 6 A slow
Power consumption	5 VA
Max. current per output terminal	4 A
Max. current total	6 A
Pre-ignition time	15 or 10 sec.
Delay, post-ignition time	none
Safety interval nominal	5 or 10 sec.
Safety interval max.	10 or 20 sec.
2nd stage delay	approx. 20 sec.
Reset delay after lockout	approx. 60 sec.
Permissible ambient temperature	-20° C to +60° C
Sensitivity	1.5 µA
Min. ionisation current required	2 - 3 µA
Ionisation probe insulation	probe - earth greater than 50 MΩ
Stray capacitance	probe - earth less than 1000 pF (max. 20 m cable)
Insulation standard	IP 44
Weight incl. baseplate	250 g
Mounting attitude	any

## TECHNICAL FEATURES

### 1. Flame detection

The following types of flame detectors are suitable:

- Ionisation probe, temperature resistant material, well insulated (material and insulation same as for ignition electrode).
- IRD 1020.1 infra-red flicker detector

Flame detection using an ionisation probe is only possible in conjunction with mains supplies which provide a neutral earth connection.



The ionisation rod has to be installed in a way that the distance to the ignition electrode is big enough to prevent the spark to jump to the ionisation rod.

### 2. Safety

In terms of design/construction and programme sequence, the TFI 812 control boxes conform to the presently applicable European standards and regulations.

### 3. Installation

At the baseplate:

- 3 earth terminals with additional terminal for burner earthing
- 3 neutral terminals with internal permanent connection to neutral terminal 8
- 2 independent spare terminals (S1 and S2)
- extra terminals A, B and C are standard (wiring base S98 12-pin)
- 2 slide-in plates and 2 easy knock out holes plus 2 knock out holes in the base bottom facilitate the base wiring



Please note

To assist trouble-free operation the main neutral connection terminal 8 in the wiring base must be fully tightened. The terminal screws are already in the undone position. To connect a wire to the terminal, the screw only needs to be fastened.

General:

- Can be mounted in any position, insulated as per IP 44 standard (unaffected by water spray).  
The control box and detector probe should not, however, be subjected to excessive vibration.
- The applicable installation regulations must be observed during installation.

## COMMISSIONING AND MAINTENANCE

### 1. Important notes

- The wiring must be checked exactly when commissioning the installation. Incorrect wiring could damage the control box, putting the safety of the burner system at risk.
- The chosen fuse rating must not, on any account, be higher than the value given in the technical data. Failure to observe this instruction could, in the case of a short circuit, have serious consequences for the control box or burner system.
- For safety reasons, it must be ensured that the control box performs at least one normal shut-down during every 24 hour period.
- Switch off or disconnect the power before plugging in or unplugging the unit.
- Burner control boxes are responsible for the safety of the system and should not be opened.

### 2. Routine checks

On commissioning or after servicing the burner system, or if the system has not been in operation for a long period, a check of the safety-relevant control box functions must be made.

- Attempt to start with gas valve closed:
  - At the end of the safety interval
  - > Lockout
- After a normal start, with the burner in operation, close the gas valve:
  - At the end of the safety interval, system attempts to restart
  - > Lockout

### 3. Possible faults

Burner does not start:

- Fault in electrical supply, thermostat OFF
- Mains voltage too low

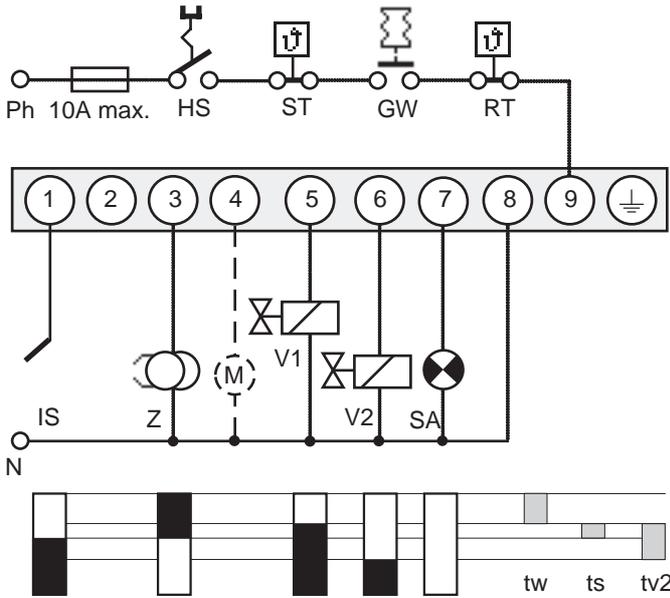
Switches to lockout after attempted start without establishing flame:

- No ignition or no fuel reaching burner
- Flame signal during the pre-purge phase
- Mains voltage more than 15% below nominal value

Burner starts, flame is established but control box switches to lockout after elapse of safety interval:

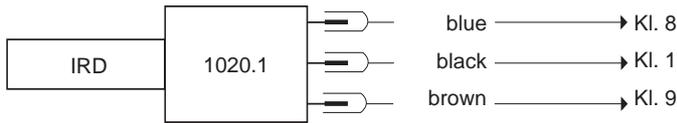
- No flame signal or signal too weak
- Flame detector dirty or defective

### WIRING AND SEQUENCE DIAGRAMS TFI 812.2

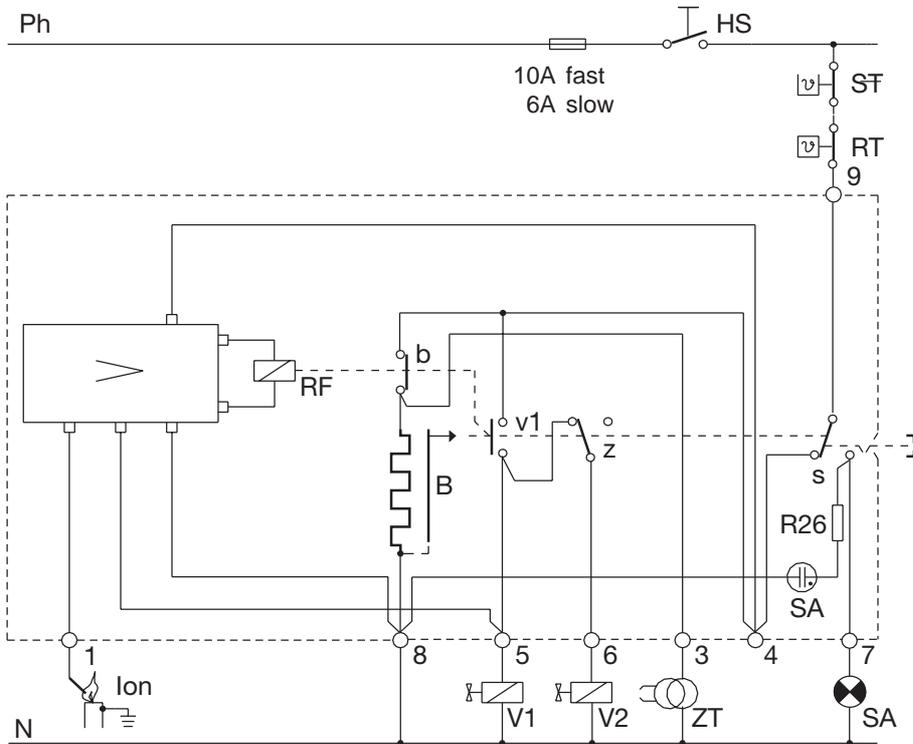


- HS Main switch
- GW Gas proving switch
- ST Safety thermostat
- RT Controlling thermostat
- IS Ionisation probe
- Z Ignition
- V1 Solenoid valve, 1st stage
- V2 Solenoid valve, 2nd stage
- SA remote lockout indicator
- M Auxiliary blower
  
- tw Pre-ignition time  
approx. 15 sec. (mod. 5)  
approx. 10 sec. (mod. 10)
- ts Safety time nominal 5 sec. (mod. 5)  
10 sec. (mod. 10)
- tv2 2nd stage delay approx. 20 sec.

### IRD CONNECTION

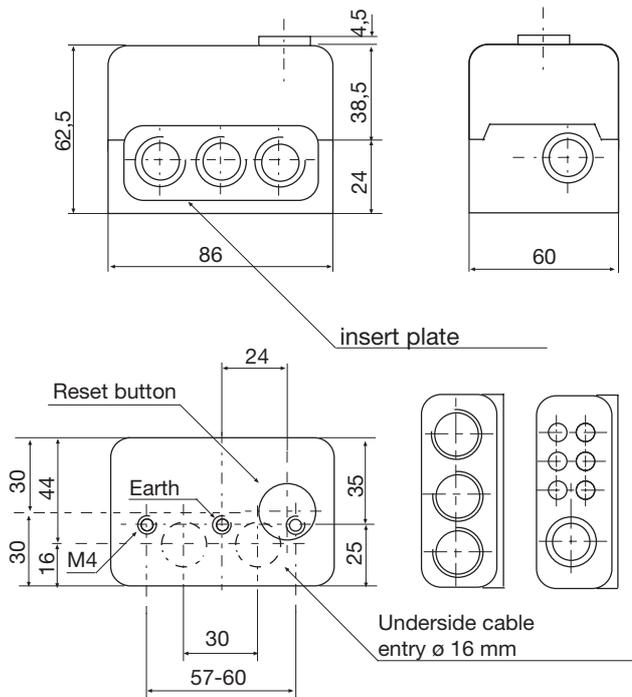


### GENERAL CIRCUIT DIAGRAM TFI 812.2

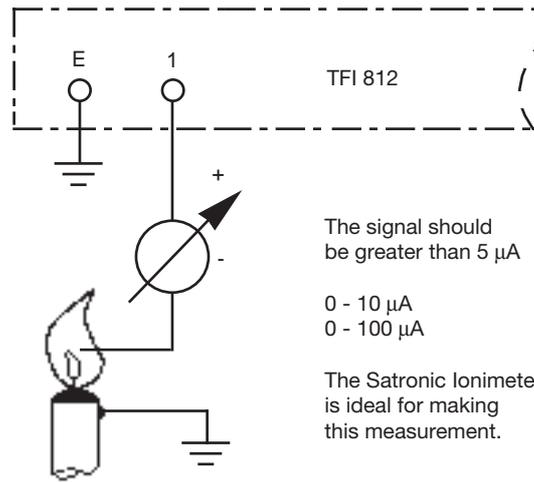


- HS Main switch
- RT Controlling thermostat
- B Thermal timing unit
- R26 Resistor
- Ion Ionisation probe
- ZT Ignition
- ST Safety thermostat
- RF Flame relay
- V1 Valve1
- V2 Valve 2
- SA Lockout indicator
- > Amplifier IV7

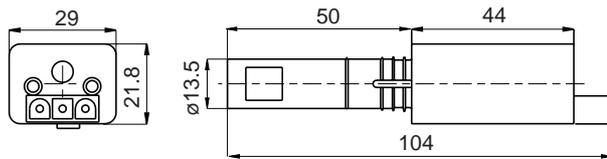
### DIMENSIONS WITH BASEPLATE TFI 812



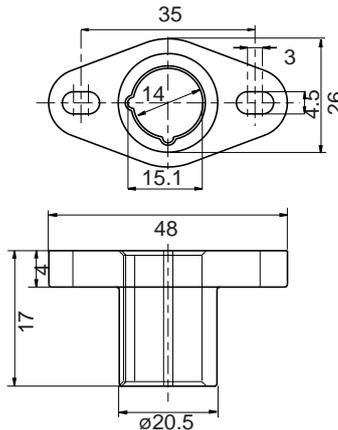
### MEASUREMENT OF THE FLAME SIGNAL



### IRD 1020.1



### HOLDER M93



### ORDERING INFORMATION

ITEM	DESIGNATION	ITEM NO.
Control box	TFI 812.2 mod. 5	02601
Control box	TFI 812.2 mod. 10	02602
Control box	TFI 812.2 B mod. 5	no longer available
Control box	TFI 812.2 B mod. 10	no longer available
Socket	Wiring base S98 9-pin	75300
Socket	Wiring base S98 12-pin	75310
Insert plate	PG plate	70502
optionally	Cable entry plate	70503
Flame detector	IRD 1020.1 end-on viewing	16532
Flame detector	IRD 1020.1 side-on left	16533
Flame detector	IRD 1020.1 side-on right	16531
IRD mounting flange	IRD Holder M93	59093
Flame detector cable	3-wire, 0.6 m	7236001

The above ordering information refers to the standard version.  
Special versions are also included in our product range.

Specifications subject to change without notice.

# TFI 812

**satronic**  
A Honeywell Company

Satronic AG  
Honeywell-Platz 1  
Postfach 324  
CH-8157 Dielsdorf